



**Quality Repair of Manufacturing Equipment**

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# Siemens Sinamics / 840D / Operator Panel with S7 PLC and Advanced HMI



All systems are integrated to function with each other and are operated in a closed loop environment with servo motors and feedback. As this system will be continuously enhanced, new capabilities will be added regularly.

**Operator Panel Consists of;**

- MCP483C OP Panel
- 6FC5203 OP Panel
- Advanced HMI with Profibus
- S7-300 PLC

**840D System consists of:**

- 6SN1145 E/R Module
- 840D NCU Box
- 6SN1123 LT Module (2)

**Sinamics System Consists of;**

- CU320-2 Control Module
- 6SC3130 Smart Line Module
- 6SL3120 Double Motor Module

**ALL UNITS ARE SYSTEM TESTED**

**\*12 MONTH IN-SERVICE WARRANTY**  
Unless otherwise stated at time of quotation

**\*NO CHARGE EVALUATION**  
Priority repair orders may incur in evaluation fee